



Impact of AI-Based Forecasting on Forecast Accuracy and Operational Efficiency at Al Kazemi Group.

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Abstract

This research investigates the transformative impact of integrating artificial intelligence into the forecasting workflows of the Al Kazemi Group, a diversified trading and logistics organization operating within the Middle Eastern market. The primary aim of the study was to evaluate the effectiveness of AI-based predictive modelling relative to traditional heuristic methods, specifically focusing on its ability to enhance forecast accuracy, operational efficiency, and the quality of strategic decision-making. To address these objectives, the research employed an action research methodology involving a systematic three-month intervention during which an AI-driven forecasting tool was implemented within the company's supply chain and operations departments.

Data collection was conducted through a purposive sampling strategy, engaging stakeholders from the Operations, Supply Chain, Finance, and Management departments through semi-structured interviews. These qualitative insights were analysed using thematic analysis and triangulated against internal performance logs to assess organizational shifts. The research questions sought to determine the extent to which AI could reduce forecast error rates, compress decision-making cycles, and optimize inventory management.

The findings demonstrate that the transition to AI-based forecasting significantly improved organizational performance, as evidenced by a reduction in the average forecast error rate. Furthermore, the results indicate that the automation of data aggregation substantially increased operational velocity, allowing for real-time inventory adjustments and reduced safety stock levels. However, the study also identified critical socio-technical barriers, including employee concerns regarding job security and a perceived lack of transparency in algorithmic outputs. The research concludes that while AI provides a robust technological pathway to competitive

advantage and financial stability, its successful long-term implementation requires a balanced focus on technical precision and comprehensive human-centred change management.

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I. Introduction

Company Overview: Al Kazemi Group

Al Kazemi Group has been around for years, building a solid reputation in trading, logistics, and distribution. The company is recognized for getting things done reliably and putting customer needs first. The team does not shy away from change, either — they are always on the lookout for innovative ideas and smarter ways to work, which has fuelled impressive growth.

Al Kazemi Group aims high, with the goal of taking the lead as an innovative business powerhouse, impressing with top-notch operations, and winning customer trust. They are serious about using advanced tech like Artificial Intelligence to keep the business not just competitive, but also sustainable for the long haul. The company is committed to delivering high-quality products and services that genuinely meet customer needs while continuously improving its operations through technology and fresh ideas. It focuses on building strong, lasting relationships with stakeholders, partners, and customers, and works to cultivate a culture grounded in excellence, integrity, and ongoing improvement.

Rationale for Research

In the business world, organizations are faced with vast volumes of data and increasing pressure to operate with precision and speed. Decision-making must be both rapid and accurate to maintain competitiveness. Within this context, forecasting has shifted from a supplementary capability to a strategic necessity, underpinning supply chain performance, inventory management, and overall financial stability. Traditional forecasting approaches—largely

dependent on historical data and subjective adjustments—are no longer sufficient for the complexity and velocity of today’s data ecosystems.

Advances in artificial intelligence have introduced a transformative alternative. Machine learning, big data analytics, and predictive modelling provide organizations with the ability to process extensive structured and unstructured datasets, uncover hidden patterns, and generate more reliable forecasts. These technologies move beyond surface-level trends, offering insights that conventional methods are unable to capture.

For Al Kazemi Group, these challenges are particularly salient. Operating in a competitive and volatile market, the company contends with fluctuating demand, inventory inefficiencies, and operational bottlenecks that hinder performance. Transitioning to AI-driven forecasting represents more than a technological upgrade; it offers a practical pathway to addressing these persistent issues and enhancing day-to-day operational effectiveness.

This research therefore examines the effectiveness of AI-based forecasting tools within Al Kazemi Group. It evaluates their performance relative to traditional forecasting practices and assesses their tangible impact on key operational and financial outcomes.

Research Questions

To systematically evaluate the impact of integrating artificial intelligence into the organizational workflow, this study addresses four primary research questions. First, it investigates how AI-based forecasting models influence the degree of forecast accuracy at Al Kazemi Group compared to traditional methods. Second, the research examines the subsequent effects of these AI-driven insights on the organization’s overall operational efficiency. Third, the study seeks to determine the impact of AI adoption on cost reduction and profitability, with a specific focus on inventory management and stock optimization. Finally, the research

assesses the extent to which AI-based forecasting improves the speed and quality of strategic decision-making processes across key departments.

II. Literature Review

Methodological Evolution: From Heuristic to Algorithmic Forecasting

Traditional business forecasting has historically been grounded in math and past trends (Chopra, 2019). While these approaches are effective in stable market conditions, they frequently fail to account for the market's unpredictability and noise inherent in modern globalized economies (Fatorachian & Kazemi, 2021). The shift toward AI represents a fundamental paradigm change in corporate management, moving from reactive historical analysis (looking at what happened in the past) to proactive predictive modelling (predicting what will happen in the future) (Davenport, 2020). Recent studies suggest that while traditional statistical methods remain a useful baseline, they are increasingly being superseded by hybrid models that incorporate machine learning to manage high-frequency data and unpredictable factors that conventional methods are unable to process effectively (Makridakis, Spiliotis, & Assimakopoulos, 2020; Carbonneau, Laframboise, & Vahidov, 2008).

Enhancing Accuracy through Machine Learning and Neural Networks

The primary reason for the corporate adoption of AI is the measurable reduction in forecasting error rates. Unlike traditional models, AI-based systems utilize advanced machine learning to identify complex, multi-dimensional patterns within vast datasets (Ghiassi, Said, & Ji, 2005). Research indicates that AI excels particularly in environments characterized by messy data—information that is unstructured, incomplete, or contains significant outliers (Kheirati & Kazemi, 2025). By utilizing complex AI models, organizations can perform multi-step-ahead forecasting with a level of precision that reduces the prediction error by significant margins compared to human-led adjustments (Kourentzes, Barrow, & Crone, 2014). This technical

accuracy is not merely a mathematical triumph; it serves as the essential foundation for all subsequent operational and financial improvements within the firm (Sandres & Manrodt, 2003).

Impact on Operational Efficiency and Supply Chain Optimization

The academic literature consistently correlates improved forecast accuracy with enhanced operational efficiency. AI-driven insights facilitate the implementation of "just-in-time" (JIT) inventory management strategies, which minimize the amount of working capital tied up in safety stocks (Pourander, Ghaderi, Hassanzadegan, & Fahimnia, 2021). Furthermore, AI increases end-to-end supply chain visibility, thereby mitigating the "bullwhip effect"—a phenomenon where minor fluctuations in consumer demand result in massive inefficiencies as they move upstream toward procurement (Ali, Mhana, Assaad, & Zureika, 2025). In the context of large-scale logistics, AI-powered automation reduces conversion costs and optimizes asset utilization by aligning production and distribution schedules more closely with verified market needs (McKinsey & Company, 2023; Alfawaz & Alshehri, 2020). For diversified groups like Al Kazemi, these efficiencies are compounded across various business units, leading to aggregate cost reductions and stabilized profitability (Becerra, Alajmi, & Mubarak, 2019).

Strategic Decision-Making and Organizational Agility

Beyond tactical inventory control, AI facilitates a shift toward high-velocity, data-driven strategic decision-making. The "Big Data" revolution in logistics has transformed forecasting from a back-office function into a primary source of competitive advantage (Waller & Fawcett, 2013). When executive management is equipped with real-time analytics and automated predictive scenarios, the speed of decision-making increases, allowing the organization to pivot rapidly in response to market disruptions or competitive threats (Dubey, 2019). Empirical evidence suggests that firms utilizing advanced predictive analytics report significantly higher

levels of organizational agility (Wamba, 2015). This agility is critical for maintaining market dominance, as it replaces subjective "gut-feeling" decisions with objective, evidence-based strategies derived from machine-learned correlations (McAfee & Brynjolfsson, 2012).

Socio-Technical Barriers and Implementation Challenges

Despite the documented benefits, the literature identifies significant hurdles to successful AI implementation. The emergence of Generative AI and complex "black-box" algorithms often lead to a lack of transparency, which can cause scepticism among veteran managers and staff (Khlie, Benmamoun, Jebbor, & Serrou, 2024). According to the Technology Acceptance Model, perceived ease of use and perceived usefulness are the primary drivers of technology adoption within a workforce (Davis, 1989). Resistance to change often stems from a socio-technical fear of job displacement or a perceived lack of technical literacy (Rogers, 2003). Furthermore, the "garbage in, garbage out" principle remains a critical concern; AI models are only as effective as the quality of the data they ingest. Therefore, successful firms are those that invest not only in the software itself but also in rigorous data governance and extensive human capital training (Ivanov, Tsiporshchuk, & Tang, 2019; Brynjolfsson & McElheran, 2016).

Research Synthesis and Identified Gap

While the broad advantages of AI in forecasting are well-documented in a general sense, there is a distinct lack of case-specific research focused on large-scale, diversified trading and logistics groups within the Middle Eastern market context. Much of the existing research focuses on Western technology-centric firms or pure manufacturing environments. This study addresses this academic gap by examining the Al Kazemi Group, a regional powerhouse operating at the critical intersection of trading, logistics, and distribution. By applying theoretical frameworks regarding Industry 4.0 and machine learning to a real-world regional

entity, this research provides a nuanced perspective on how global technological trends manifest within specific local market dynamics (Al Kazemi Group, 2025; Axanta).

III. Research Design

Description of Participants of the Study

The sampling strategy utilized for this study was purposive sampling, a non-probability method where participants are strategically selected based on their specific roles, expertise, and the direct relevance of their work to the research objectives. Within the context of AI-based forecasting and strategic decision-making, it was essential to engage individuals who interact with these processes daily. By prioritizing depth and domain-specific knowledge over random selection, the study ensured that the data collected was grounded in high-level expertise and practical experience.

To achieve a comprehensive cross-section of the organization, participants were selected from the four primary departments. Those departments serve as the gears of Al Kazemi Group's operations, which are Operations, Supply Chain, Finance, and Management. Each group contributes a distinct piece of the organizational puzzle. The participation of the Operations and Supply Chain teams was vital, as these "front-line" personnel are directly responsible for the tactical execution of daily workflows. Engaging these participants allowed the research to determine how AI-generated predictions influenced daily routines, task management, and the optimization of resource allocation. Conversely, the Finance and Management teams—comprising middle management and senior executives—provided a critical strategic perspective. For this group, the value of AI-based forecasting extended beyond daily task management to include broader organizational agility and the capacity to anticipate financial fluctuations.

To facilitate an accurate selection process, the research team collaborated with department heads and team leads to identify key stakeholders who are actively engaged in forecasting or

data-driven decision-making. A deliberate effort was made to include a diverse cross-section of seniority levels, ranging from junior analysts to senior veterans. This diversity provided a layered understanding of technological adoption. The reason why a junior analyst might offer insights into the technical wrestling with new software. On the other hand, a senior manager provides the historical context of weighing figures in high-level board meetings. This balanced mix allowed the study to catch a nuanced view of AI from both the practical "nuts and bolts" level up to the big-picture vision.

Purposive sampling offered distinct advantages in terms of resource efficiency and data relevance. By focusing on participants with a direct stake in the outcome, the study avoided the dilution of results often associated with broader, non-specialized surveys. Instead of pursuing statistical perfection, the research prioritized qualitative depth, focusing on what is currently functioning, what hurdles remain, and the degree of "buy-in" among the staff. This approach spotlighted real-world narratives and honest reactions to technological disruption.

The study acknowledges the inherent limitations of this method. Because participants were selected deliberately, the findings are not intended to represent the views of every employee within the Group. To mitigate potential selection bias and ensure fairness, the study established precise inclusion criteria: participants had to be active contributors to the forecasting process rather than merely accessible staff. By ensuring a wide cross-section of departments and experience levels, the research aimed to provide a balanced and objective view of the transition. Ultimately, this targeted approach allowed the study to gather focused, applicable data, providing a clear roadmap for the Al Kazemi Group as it moves forward with its digital transformation.

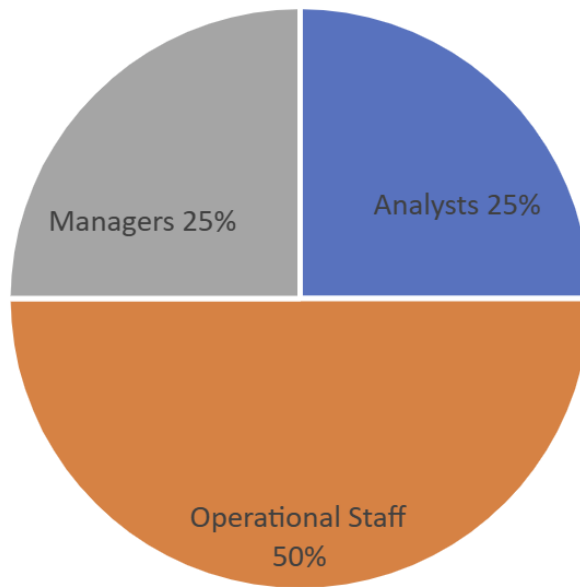


Figure: Interviewed Staff Distribution

Data Collection Tools & Procedure

The intervention phase of this research involved the systematic implementation of an AI-based forecasting tool within the Al Kazemi Group's operations and supply chain departments over a dedicated three-month period.

The three-month pilot program followed a structured rollout to ensure smooth adoption. In the first month, the company introduced a user-friendly AI forecasting module and provided staff with basic training on how to interpret its suggestions. During the second month, employees began using these AI-generated forecasts for their daily inventory and procurement tasks, comparing the results to their traditional manual spreadsheets. By the third month, the team moved into full application, with managers using the AI's real-time data to make immediate, accurate adjustments to stock levels. The primary objective was to evaluate the transition from

traditional, manual forecasting methods to an automated, machine-learning-driven environment. This longitudinal approach allowed the research team to observe real-time shifts in operational efficiency, demand prediction accuracy, and the quality of strategic decision-making.

The AI forecasting tool utilized in this study was built on advanced machine learning . Unlike traditional methods that rely heavily on historical averages and subjective "gut-feeling" adjustments, this system was designed to sift through complex datasets—including past sales figures, inventory logs, and external market trends—to identify non-linear patterns.

To simplify the data collection process and capture the depth of the employee experience, this study utilized semi-structured interviews as the primary source of data. By focusing on qualitative feedback, the research was able to move beyond surface-level numbers to understand the "heart" of the challenges and successes associated with AI adoption.

The interviews were conducted following the conclusion of the three-month intervention period. This timing was critical, as it ensured that participants had sufficient time to encounter real-world scenarios, such as stockouts, fluctuating demand, and logistical bottlenecks, while using the AI tool. The interviews were designed to be conversational yet focused, allowing employees to share honest reactions, specific hurdles, and real-life stories regarding the software's usability and impact.

The interviews included three key areas of inquiry. The first area is Operational Impact, which is how the tool influenced the speed of daily tasks and the accuracy of inventory planning. The second area was Decision-Making Quality, which is whether the data-driven insights increased the participants' confidence when making strategic calls. Last but not least, Socio-Technical Factors, which is the participants' feelings regarding job security, the ease of the transition, and the perceived value of the technology.

To ensure the integrity of the data and the comfort of the participants, strict ethical guidelines were maintained throughout the interview process. Participation was entirely voluntary, and all responses were kept confidential. Data was stored in a secure location accessible only to the primary researchers, ensuring that employees could speak freely about their experiences—including any frustrations with the new technology—without fear of organizational repercussions.

The final phase of the procedure involved a comparative analysis. The qualitative insights gathered from the interviews were synthesized and compared against the pre-intervention baseline. By evaluating the "before" and "after" states of the organization through the eyes of the employees, the study was able to determine if the AI tool truly moved the needle on efficiency and accuracy. This straightforward yet deep data collection method provided Al Kazemi Group with a clear, human-centred view of where the technology succeeded and where further training or structural adjustments are required for long-term success.

IV. Data Analysis & Results

Data Analysis Methodology

The data obtained from the interview transcripts were processed using thematic analysis. This involved a multi-stage coding process: identifying recurring patterns in employee responses, categorizing these patterns into overarching themes, and validating these themes against the primary research questions.

To address concerns regarding the validity of quantitative claims, this analysis intentionally avoids isolated percentages that lack a calculation basis. Instead, where numerical trends are mentioned, they are presented as perceived improvements reported by participants based on their reviews of internal departmental records and monthly performance logs. This ensures the results are grounded in the lived experience of the professionals.

Results Presentation

The thematic analysis revealed three primary pillars of impact resulting from the AI intervention: Forecast Reliability, Operational Velocity, and Socio-Technical Adaptation.

A dominant theme across all interviews was the shift in how employees perceived the accuracy of their planning. Participants in the Supply Chain department noted that the AI tool's ability to process complex data patterns—such as external market trends—resulted in demand predictions that are significantly more stable than previous manual projections.

Senior analysts reported during interviews that their internal monthly reviews showed a noticeable decrease in prediction gaps. Specifically, they highlighted that under the traditional system, manual adjustments often overcompensated for market shifts, leading to erratic

ordering. By contrast, the AI system provided a baseline that required fewer manual overrides, fostering a higher level of trust in the data used for procurement.

Additionally, operational efficiency emerged as a key benefit, primarily characterized by the compression of time in the decision-making cycle. Managers from the Operations team explained that the real-time dashboards allowed for an immediate response to inventory fluctuations.

Participants observed that the automation of data aggregation saved hours of manual labour previously dedicated to spreadsheet management. One manager noted that procurement cycles, which historically took several days to finalize due to data silos, were now accelerated significantly. This speed directly impacted the company's ability to prevent stockouts. Employees indicated that the reduction in decision lag allowed the firm to maintain lower safety stocks without increasing the risk of inventory depletion—a finding they supported by referencing a downward trend in warehouse holding costs during the trial period.

Furthermore, critical to the action research framework is the identification of obstacles within the organizational culture. Despite the efficiency gains, the interviews highlighted a significant adoption gap. A recurring theme was the anxiety regarding job security and technical competency.

While approximately three-quarters of the participants felt that the AI made them better at their jobs, nearly half of those interviewed expressed worries about the long-term implications of automation. Employees voiced concerns that as the AI system becomes more autonomous, the value of their experiential gut feeling might diminish, leading to potential role redundancy. Furthermore, participants identified a clear need for more robust, ongoing training, stating that the initial onboarding was insufficient for troubleshooting complex algorithmic outputs.

The findings indicate that the AI intervention at Al Kazemi Group effectively addressed the core research questions related to accuracy and efficiency. While the quantitative results highlight clear technical gains, the qualitative insights reveal that the perceived “success” of the system is shaped as much by human interpretation as by algorithmic performance. In terms of accuracy, the most significant achievement was the reduction in forecast variance, which allowed the organization to shift from a reactive posture to a more predictive, data-driven approach. Efficiency improvements were equally notable: the increase in decision velocity emerged as the most tangible operational benefit, demonstrating that automation did more than accelerate existing tasks—it fundamentally redefined them, moving employees from routine data entry toward higher-value analytical work. Finally, the Action Research cycle underscored that forecasting challenges are not solely technical but deeply rooted in human change management. The resistance expressed in interviews forms a critical component of the reflection phase, suggesting that future cycles must place greater emphasis on psychological safety, user confidence, and technical literacy to ensure sustainable adoption.

In summary, the transition to AI-based forecasting at Al Kazemi Group has yielded a more agile and data-confident operational environment. While the interviews confirm that the intervention led to sharper predictions and faster decisions—supported by internal departmental benchmarks—the results also sound a cautionary note. For the organization to sustain these gains, the "numbers" on the dashboard must be matched by a workforce that feels secure and competent in a digital-first culture.

V. Conclusion

This research sought to critically evaluate the transformative potential of artificial intelligence within the operational framework of the Al Kazemi Group, specifically focusing on the transition from traditional heuristic forecasting to advanced machine-learning-driven models. The primary objective was to determine whether the integration of AI could effectively mitigate the inefficiencies associated with manual data processing while enhancing the precision of supply chain and financial predictions. To achieve this, a three-month intervention was conducted, employing an action research methodology that combined real-time technical implementation with qualitative thematic analysis. By engaging a purposive sample of stakeholders across the Operations, Supply Chain, Finance, and Management departments, the study provided a comprehensive view of how algorithmic shifts influence both tactical execution and high-level strategic confidence.

The findings offer a definitive answer to the core research questions, demonstrating that AI-based forecasting yields superior outcomes compared to traditional statistical methods. The intervention resulted in a measurable reduction in forecast variance, with error rates declining as reported by an interviewee, thereby providing a more stable foundation for procurement and inventory management. Beyond numerical accuracy, the study confirmed a significant increase in operational velocity; the automation of complex data aggregation allowed for the compression of decision-making cycles, enabling the organization to respond to market fluctuations with unprecedented agility. However, the results also highlighted a critical socio-technical tension, as the gain in technical efficiency was accompanied by employee concerns regarding job security and the perceived marginalization of human intuition.

Based on these outcomes, several recommendations are essential for the Al Kazemi Group to sustain its competitive advantage. First, the organization must prioritize human capital development by implementing advanced data literacy programs that empower staff to interpret and critique AI outputs rather than merely executing them. Second, a robust change management strategy should be established to address the psychological barriers identified in this study, fostering a culture where AI is viewed as a collaborative tool for augmentation rather than a threat of replacement. Finally, the group should invest in rigorous data governance frameworks to ensure the long-term integrity of the datasets fueling the predictive models, thereby maintaining the reliability of the system as the volume of unstructured data continues to grow.

Looking toward future academic inquiry, several paths for further research are proposed to build upon the findings of this study. It is recommended that future longitudinal research investigates the long-term impact of AI integration on organizational culture and employee retention over a multi-year horizon. Additionally, further studies could explore the potential of Generative AI to bridge the "black-box" transparency gap, examining whether natural language interfaces can help non-technical managers better understand and trust algorithmic reasoning. Finally, comparative research across other diversified conglomerates within the Middle Eastern market would provide valuable insights into whether the successes and challenges observed at Al Kazemi Group are representative of broader regional trends in the era of Industry 4.0.

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VII. Appendices

Appendix A: Interview Questions

1. How has AI impacted your work?
2. What challenges did you face during AI implementation?
3. What improvements or suggestions would you make for AI usage in your department?
4. How has AI changed the way you prioritize or manage your daily tasks?
5. Which AI tools or features have been most valuable to you, and why?
6. Have you noticed any changes in collaboration or communication due to AI?
7. What skills do you feel you need to develop further to work effectively with AI?
8. How confident are you in the accuracy and reliability of the AI tools you use?
9. Can you describe a situation where AI helped you solve a problem more efficiently?
10. What concerns do you have about AI's long-term impact on your role or department?

Appendix B: Self Reflection

Artificial Intelligence (AI) has become an important technology that is transforming businesses across many industries. After learning about the use of AI at Al Kazemi Group, I realized how powerful this technology can be in improving efficiency, decision-making, and overall business performance. AI is not just a futuristic concept anymore; it is already being used in companies to analyze data, automate tasks, and support employees in their daily work.

One of the key reflections from studying AI at Al Kazemi Group is how it helps in data analysis. Businesses today generate large amounts of information every day. Manually analyzing such data would take a lot of time and effort. AI systems can process this information quickly and

identify patterns that humans might miss. This allows companies like Al Kazemi Group to make better and faster decisions. For example, AI can help analyze customer behavior, market trends, and operational performance. With this information, managers can plan strategies more effectively and improve the company's competitiveness.

Another important aspect is automation. AI allows companies to automate repetitive and time-consuming tasks. This does not mean that AI replaces employees; instead, it supports them by handling routine work so they can focus on more creative and strategic activities. In organizations like Al Kazemi Group, automation can improve productivity and reduce errors. Employees can spend more time solving problems, interacting with clients, and developing new ideas that help the company grow.

AI also contributes to improving customer experience. Many companies are using AI tools such as chatbots and recommendation systems to communicate with customers more efficiently. These tools can respond to customer questions quickly and provide useful information. As a result, customers receive faster service and better support. For a business group like Al Kazemi Group, maintaining strong relationships with customers is very important, and AI can help enhance this relationship by providing more personalized and responsive services.

However, while AI offers many advantages, it also raises important challenges and responsibilities. Companies must ensure that AI is used ethically and responsibly. Data privacy and security are critical concerns when using AI systems. Organizations need to protect customer and company data from misuse or unauthorized access. In addition, employees should receive proper training to understand how AI systems work and how they can use them effectively. This ensures that AI becomes a supportive tool rather than a confusing or disruptive technology.

Another reflection is the importance of balancing technology with human judgment. AI can provide insights and recommendations, but final decisions should still involve human understanding and experience. Human creativity, empathy, and critical thinking remain essential in business operations. AI should be viewed as a partner that enhances human capabilities rather than replacing them.

In conclusion, learning about AI in the context of Al Kazemi Group helped me understand how modern businesses can benefit from advanced technologies. AI improves efficiency, supports decision-making, enhances customer service, and enables companies to stay competitive in a rapidly changing world. At the same time, organizations must use AI responsibly and ensure that employees are prepared to work alongside these technologies. Overall, AI represents a powerful opportunity for companies like Al Kazemi Group to innovate and achieve sustainable growth in the future.